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**Job Title:** CNC Machinist (Experienced)  
**Reports to:** Production Supervisor  
**Terms of Employment:** Permanent, Full-Time

**Department:** Production  
**Salary Range:** TBD  
**Start Date:** ASAP

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**JOB SUMMARY:**

- Full time position available in our CNC machining department
- Must be available for alternating day and afternoon shifts
- Some weekend work is required

**WORKING CONDITIONS:**

- Some medium to heavy lifting involved
- Wage commensurate with experience
- Comprehensive Health Benefits

**RESPONSIBILITIES:**

- Required to perform set up and machining operations in a fast paced environment
- Responsible for proving out new programs and set ups
- Read and interpret engineering drawings, charts and tables or study sample parts to perform machining operations
- Responsible for set up and operation on a variety of CNC machine tools to perform precision or repetitive machining operations such as milling, boring, drilling, reaming, tapping and other operations
- Verify dimensions of machined features for accuracy and conformance to specifications using various measuring instruments
- Responsible for maintaining product quality during machining cycle
- General shop cleaning duties and routine equipment maintenance
- May program, edit existing programs or prove out new programs for CNC machine tools

**ACADEMIC/EDUCATIONAL REQUIREMENTS:**

- Must have completed a CNC setup and operator course or equivalent

**REQUIRED SKILLS/EXPERIENCE:**

- Experience in the metal working industry
- Experience with vertical & horizontal CNC machining centers is required
- Experience with 5-axis CNC machining centers
- Conventional machining experience an asset
- Must be able to read and edit standard machine code
- Must be able to use basic measuring instruments; such as callipers, micrometers and bore gauges
- Good written and spoken communication skills required
- Must be able to wear appropriate foot and eye protection for entire shift
- Experience with SAP BAiO and/or SAP Version 4.6C an asset
- Must meet requirements of Canadian Controlled Goods Program (CGP)